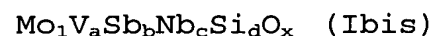
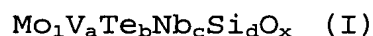


**CLAIMS**

1. Method for the production of acrylic acid from propane, in which a gaseous mixture comprising propane, molecular oxygen, water vapour, as well as an inert gas is passed over a catalyst with the formula (I) or the formula Ibis:



in which:

- a is comprised between 0.006 and 1, inclusive;
- b is comprised between 0.006 and 1, inclusive;
- c is comprised between 0.006 and 1, inclusive;
- d is comprised between 0 and 3.5, inclusive; and
- x is the quantity of oxygen bound to the other elements and depends on their oxidation state,

in order to oxidize the propane to acrylic acid, **characterized in that** the molar ratio propane/molecular oxygen in the initial gaseous mixture is greater than 0.5.

20

2. Method according to claim 1, in which the molar proportions of the constituents of the initial gaseous mixture are as follows:

propane/O<sub>2</sub>/inert gas/H<sub>2</sub>O (vapour) = 1/0.05-2/1-10/1-10;  
and preferably 1/0.1-1/1-5/1-5.

25

3. Method according to claim 1 or claim 2, in which, in the catalyst of formula (I) or (Ibis):

- a is comprised between 0.09 and 0.8, inclusive;
- b is comprised between 0.04 and 0.6, inclusive;
- c is comprised between 0.01 and 0.4, inclusive; and
- d is comprised between 0.4 and 1.6, inclusive.

30

4. Method according to one of claims 1 to 3, characterized in that the reaction (1) and (2) is carried out at a temperature of 200 to 500°C.

35

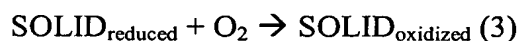
5. Method according to the preceding claim, characterized in that the reaction (1) and (2) is carried out at a temperature of 250 to 450°C.

6. Method according to one of claims 1 to 5, characterized in that the reactions (1) and (2) are carried out at a pressure of  $1.01 \times 10^4$  to  $1.01 \times 10^6$  Pa (0.1 to 10 atmospheres).

5            7. Method according to the previous reaction, characterized in that the reactions (1) and (2) are carried out at a pressure of  $5.05 \times 10^4$  to  $5.05 \times 10^5$  Pa (0.5-5 atmospheres).

8. Method according to one of claims 1 to 7, characterized in that it is  
10 used until there is a reduction ratio of the catalyst comprised between 0.1 and 10 g of oxygen per kg of catalyst.

9. Method according to one of claims 1 to 8, characterized in that once  
15 the catalyst has at least partially changed to the reduced state, its regeneration is carried out according to reaction (3):



by heating in the presence of oxygen or a gas containing oxygen at a  
20 temperature of 250 to 500 C, for a period necessary for the reoxidation of the catalyst.

10. Method according to claim 9, characterized in that the oxidation and the regeneration (3) reactions are carried out in a device with two stages, namely a  
25 reactor and a regenerator which operate simultaneously and in which two catalyst loads alternate periodically.

11. Method according to claim 9, characterized in that the oxidation and the regeneration (3) reactions are carried out in the same reactor alternating the  
30 periods of reaction and regeneration.

12. Method according to claim 9, characterized in that the oxidation and the regeneration (3) reactions are carried out in a reactor with a moving bed.

35            13. Method according to one of claims 1 to 7, in which:

                 a) the initial gaseous mixture is introduced into a first reactor with a moving catalyst bed,

b) at the outlet of the first reactor, the gases are separated from the catalyst;

c) the catalyst is returned into a regenerator;

5 d) the gases are introduced into a second reactor with a moving catalyst bed;

e) at the outlet of the second reactor, the gases are separated from the catalyst and the acrylic acid contained in the separated gases is recovered;

f) the catalyst is returned into the regenerator; and

10 g) the regenerated catalyst from the regenerator is reintroduced into the first and second reactors.

14. Method according to claim 13, in which the first and second reactors are vertical and the catalyst is moved upwards by the gas flow.

15

15. Method according to one of claims 1 to 14, characterized in that the reactions (1) and (2) are carried out with a residence time of 0.01 to 90 seconds in each reactor.

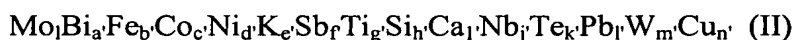
20 16. Method according to the previous reaction, characterized in that the reactions (1) and (2) are carried out with a residence time of 0.1 to 30 seconds.

17. Method according to one of claims 1 to 16, characterized in that the propylene produced and/or the propane which has not reacted are recycled to the inlet of the (first) reactor.

25

18. Method according to one of claims 1 to 17, in which the reactor, or when there are several reactors, at least one of the reactors, also comprises a cocatalyst corresponding to the following formula (II):

30



in which:

- a' is comprised between 0.006 and 1, inclusive

35 - b' is comprised between 0 and 3.5, inclusive;

- c' is comprised between 0 and 3.5, inclusive;

- d' is comprised between 0 and 3.5, inclusive;

- e' is comprised between 0 and 1, inclusive;

- f' is comprised between 0 and 1, inclusive;
- g' is comprised between 0 and 1, inclusive;
- h' is comprised between 0 and 3.5, inclusive;
- i' is comprised between 0 and 1, inclusive;
- 5 - j' is comprised between 0 and 1, inclusive;
- k' is comprised between 0 and 1, inclusive;
- l' is comprised between 0 and 1, inclusive;
- m' is comprised between 0 and 1, inclusive; and
- n' is comprised between 0 and 1, inclusive.

10

19. Method according to claim 18, in which the cocatalyst is regenerated and circulates, if appropriate, in the same way as the catalyst.

20. Method according to claim 18 or claim 19, in which, in the cocatalyst  
15 of formula (II):

- a' is comprised between 0.01 and 0.4, inclusive;
- b' is comprised between 0.2 and 1.6, inclusive;
- c' is comprised between 0.3 and 1.6, inclusive;
- d' is comprised between 0.1 and 0.6, inclusive;
- 20 - e' is comprised between 0.006 and 0.01, inclusive;
- f' is comprised between 0 and 0.4, inclusive;
- g' is comprised between 0 and 0.4, inclusive;
- h' is comprised between 0.01 and 1.6, inclusive
- i' is comprised between 0 and 0.4, inclusive;
- 25 - j' is comprised between 0 and 0.4, inclusive;
- k' is comprised between 0 and 0.4, inclusive;
- l' is comprised between 0 and 0.4, inclusive;
- m' is comprised between 0 and 0.4, inclusive; and
- n' is comprised between 0 and 0.4, inclusive.

30

21. Method according to one of claims 18 to 20, in which, a weight ratio of the catalyst to the cocatalyst greater than 0.5 and preferably of at least 1 is used.

22. Method according to one of claims 18 to 21, in which the catalyst and  
35 the cocatalyst are mixed.

23. Method according to one of claims 18 to 21, in which the catalyst and the cocatalyst are present in the form of pellets, each pellet comprising both the catalyst and the cocatalyst.